

PARAMETERS	DETAILS
Name of Company	[REDACTED]
Type of Materials	Copper / Brass
Material Hardness	Soft
Blanks Dimensions (L x W x T)	8" x 1.5" x various
Estimated Shipping Date & Tracking Information	[REDACTED]
Cutting / Turning Cycle Time	2 minutes
Tooling Used	3-flute end mill – TM-EM SM025
Clamping Fixture Used	Standard for MINI
Industry Standard	ASTM E8
Video Submission Link	[REDACTED]
Product Pictures/Link:	[REDACTED]

Engineering Notes / Recommendations	
Machine Suggestion	TensileMill CNC MINI
Tooling Suggestions	3-flute end mill – TM-EM SM025
Unit Upgrade Suggestions	None
Other Notes	Ran well. A light cutting lubricant was used for the video, which caused visible smoke. For production use, coolant is recommended.

Signing Engineer: [REDACTED]



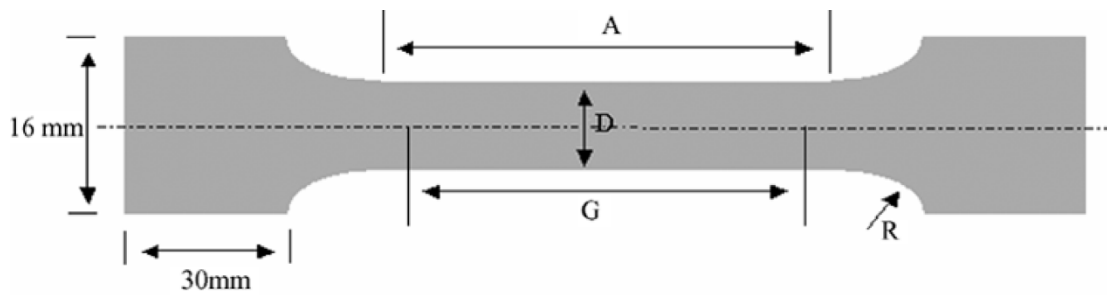
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ASTM E8 Flat Specimen Schematic Representation

