

Parameters	Details
Name of Company	
Type of Materials	Copper / Brass
Material Hardness	Soft
Blanks Dimensions (L × W × T)	8" × 1.5" × various
Estimated Shipping Date & Tracking Information	
Cutting / Turning Cycle Time	2 minutes
Tooling Used	3-flute end mill – TM-EM SM025
Clamping Fixture Used	Standard for MINI
Industry Standard	ASTM E8
Video Submission Link	
Product Pictures/Link:	



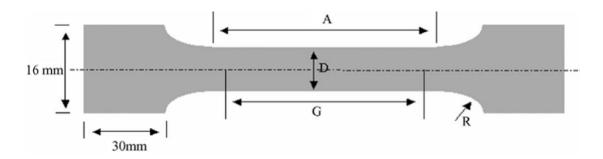
- **11407 SW Amu St., Tualatin, OR, 97062, USA**
- 0 4071 L.B. Mcleod Rd. Ste D PMB 34, Orlando, FL, 32811, USA
- 9 847 Sumpter Road, Belleville, MI, 48111, USA
- **9** 918 16 Ave NW, Calgary, AB, T2M 0K3, Canada

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Engineering Notes / Recommendations	
Machine Suggestion	TensileMill CNC MINI
Tooling Suggestions	3-flute end mill – TM-EM SM025
Unit Upgrade Suggestions	None
Other Notes	Ran well. A light cutting lubricant was used for the video, which caused visible smoke. For production use, coolant is recommended.

Signing Engineer:



ASTM E8 Flat Specimen Schematic Representation

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